

Ostrava– Fact Sheet

Seamless			
Type/Standard	Size		Grades/Quality
	Outside diameter	Wall thickness	
1. Threaded pipes for gas line			
EN, DIN, CSN, UNI, NF	DN 15 – DN 125	2.6 – 5.4 mm	St33 and equivalents
2. Flanged pipe for oil and gas transportation			
CSN	DN80 – DN200	3.6 – 6.3 mm	11.353
3. Line pipe			
API 5L	12.7 – 273.1 mm (0.5 – 10.75 in.)	2.8 – 18.3 mm	Up to X60
4. OCTG			
API 5 CT - Casting	114.3 – 273.1 mm (4.5 – 10.75 in.)	5.21 – 13.84 mm	J/K55, M65, N80, L80, C95, P110, Q125

Spiral welded			
Type/Standard	Size		Grades/Quality
	Outside diameter	Wall thickness	
1. Line pipe			
EN, API, DIN, CSN, GOST	323.9 – 820 mm (12.75 – 32.0 in.)	5.0 – 12.0 mm	X42 – X65

Special Coatings and Protection

- Temporary exterior protective coating: Varnish, water-diluted lacquer, oil or synthetic enamel
- Permanent exterior protective coating: Triple-layer extruded polyethylene, cement-plastic, bitumen, galvanized
- Permanent interior protective coating: Cement mortar, bitumen

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