

ArcelorMittal Kraków - fact sheet

Longitudinal welded			
Type / Standard	Size		Grades / Quality
	Outside diameter	Wall thickness	
1. Tubes for installation (e.g., water distribution)			
PN-79 / H-74244	17.2 - 168.3 mm	2.0 - 7.1 mm	12X, 12Al, St 3S, St 3SAI, St 4W, St 4 SAI, 18G2A
DIN 1615 / DIN2458	17.2 - 168.3 mm	2.0 - 7.1 mm	St 33, S 185
ASTM A-53 / A53M-04a	3/8 - 6" 17.2 - 165.1 mm	for STD 40	A, B
DIN 1626	17.2 - 168.3 mm	2.0 - 7.1 mm	Ust. 37.0, St 37.0, St 44.0, St 52.0
2. Tubes for installation (e.g., water distribution)			
PN-H-74200	17.2 - 114.3 mm	2.0 - 5.4 mm	12X, 12 Al
DIN 1626 / DIN 2458	17.2 - 114.3 mm	2.0 - 5.6 mm	St 37.0, St 44.0, St 52.0
3. Tubes for construction (e.g., scaffolding, building)			
EN 39 and BS 1139	48.3 mm	Type 3 and 4	S235GT
PN-79 / H-74244	17.2 - 168.3 mm	2.0 - 7.1 mm	G205, G235, G295, G355
4. Tubes for piping & pressure (e.g., media distribution)			
EN 10217-1 DIN 1626 / DIN 2458	17.2 - 168.3 mm	2.3 - 6.3 mm	St 37.0, St 44.0, St 52.0
5. Tubes for gas transportation (e.g. gas and flammable media distribution)			
EN 10208-1	33.7- 163.3 mm	2.6 - 6.0 mm	L210GA, L235GA, L245GA, L290GA, L360GA
6. Tubes for general purposes (e.g., water distribution)			
EN 10255	3/8 - 6" 17.2 - 165.1 mm	H, M, L, L1, L2	S195T
PN-H-74200	3/8 - 4" 17.2 - 114.3 mm	H, M, L1, L2	12X, 12 Al
BS 1387 / 85	3/8 - 6" 17.2 - 165.1 mm	L, M, H	S195T
DIN 2440	3/8 - 6" 17.2 - 165.1 mm	M	RSt 37-2, S235JR
DIN 2441	3/8 - 6" 17.2 - 165.1 mm	H	RSt 37-2, S235JR
NF / A49-145	3/8 - 6" 17.2 - 165.1 mm	L, M, H	TS 34-1
ISO 65	3/8 - 6" 17.2 - 165.1 mm	H, M, L1, L2	TW.0, RSt 37-2, S235JR
7. Hot rolled hollow sections for construction (e.g., building, engineering)			
EN 10210-1, -2 DIN 59410	OD = 21.3 - 168.3 mm H = 50x50 - 120x120 mm H x B = 60x40 - 140x80 mm	3.2 - 7.1 mm	S235JR, S275JR, S355J0
BS 4848 / BS4360	OD = 21.3 - 168.3 mm H = 50x50 - 120x120 mm HxB = 60x40 - 140x80 mm	2.3 - 7.1 mm	43C, 43D, 50C, 50D

Special coatings and protection

- Hot dip galvanising
EN 10240 (coating A - quality used for water for human consumption)
PN-H-74200 (coating OC1 and OC2)
- Varnishing (water-based)
Hydrokom AV, Lankwitzer WG-23-3000-1 (transparent, red: RAL 3000)
- Galvanised and threaded up to 4"
- Flanged tubes 57, 88.9, 108 mm (for mining)

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