

ArcelorMittal Tubular Products Galati - Capabilities (1)



| LSAW Product | Norm | Grade | Diameter | Wall thickness |
|---|------------|---|----------------------------|-------------------------------------|
| 1. Steel pipe for pipeline transportation systems | API 5L | L245/B; L290/X42; L320/X46; L360/X52; L390/ X56; L415/X60; L450/X65; L485/ X70 (PSL1) | 20"(508 mm) ÷ 56"(1422 mm) | 0.250" (6.35 mm) ÷ 0.874" (22.2 mm) |
| | | L245N/BN; L290N/X42N; L320N/X46N; L360N/X52N; L390N/ X56N; L415N/X60N (PSL2) | | |
| | | L245M/BM; L290M/X42M; L320M/X46M; L360M/X52M; L390M/ X56M; L415M/X60M; L450M/X65M; L485M/ X70M (PSL2) | | |
| 2. Steel pipes for pipelines for combustible fluids | EN 10208-1 | L210 GA; L235GA; L245 GA; L290GA; L360 GA | | |
| 3. Steel pipes for pipelines for combustible fluids | EN 10208-2 | L245 NB; L290 NB; L360 NB; L415 NB; L450NB; L245 MB; L290MB; L360 MB; L415 MB; L450MB; | | |
| 4. Welded steel tubes for pressure purposes; Non alloy tubes with specified room temperature properties | EN 10217-1 | P195 TR1; P235 TR1; P265 TR1; P195 TR2; P235 TR2; P265 TR2; | | |
| 5. Submerged arc welded non-alloy and alloy steel tubes with specified elevated temperature properties | EN 10217-5 | P235 GH TC1; P265 GH TC1; P235 GH TC2; P265 GH TC2; | | |

ArcelorMittal Tubular Products Galati - Capabilities (2)



| LSAW Product | Norm | Grade | Diameter | Wall thickness |
|--|--|--|-------------------------------|--|
| 6. Cold formed welded hollow sections of non –alloy and fine grain steels | EN 10219-1 | S235 JRH; S275 JOH; S275 J2H; S355 JOH; S355 J2H; | 20"(508 mm) ÷ 56"(1422 mm) | 0.250" (6.35 mm) ÷ 0.874" (22.2 mm) |
| 7. Welded tubes of non alloy steels with special quality requirements | DIN 1626 | ST.37.0; ST.44.0; ST.52.0 | | |
| 8. Electrically welded straight seam steel pipes | GOST 10706 | St 3sp | | |
| 9. Electric-Fusion Steel Pipe (Arc)-Welded | ASTM A 134 | A; B; C | | |
| 10. Electric-Fusion-Welded Steel Pipe for Atmospheric and Lower Temperatures | ASTM A 671 | CB 60 (class 10 ÷ 13); CC 60(class 10 ÷ 13); CC65(class 10 ÷ 13) | | |
| 11. Electric-Fusion-Welded Steel Pipe for High-Pressure Service at Moderate Temperatures | ASTM A 672 | A 45; A 50; B 60 (class 10 ÷ 13); C 55 (class 10 ÷ 13); C 60 (class 10 ÷ 13); C 65 (class 10 ÷ 13) | | |
| Protection | Temporary protection on outside with water based lacquer and bevel ends protection with metallic rings | | | |

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