

ArcelorMittal Tubular Products Galati - Capabilities (1)



LSAW Product	Norm	Grade	Diameter	Wall thickness
1. Steel pipe for pipeline transportation systems	API 5L	L245/B; L290/X42; L320/X46; L360/X52; L390/ X56; L415/X60; L450/X65; L485/ X70 (PSL1)	20"(508 mm) ÷ 56"(1422 mm)	0.250" (6.35 mm) ÷ 0.874" (22.2 mm)
		L245N/BN; L290N/X42N; L320N/X46N; L360N/X52N; L390N/ X56N; L415N/X60N (PSL2)		
		L245M/BM; L290M/X42M; L320M/X46M; L360M/X52M; L390M/ X56M; L415M/X60M; L450M/X65M; L485M/ X70M (PSL2)		
2. Steel pipes for pipelines for combustible fluids	EN 10208-1	L210 GA; L235GA; L245 GA; L290GA; L360 GA		
3. Steel pipes for pipelines for combustible fluids	EN 10208-2	L245 NB; L290 NB; L360 NB; L415 NB; L450NB; L245 MB; L290MB; L360 MB; L415 MB; L450MB;		
4. Welded steel tubes for pressure purposes; Non alloy tubes with specified room temperature properties	EN 10217-1	P195 TR1; P235 TR1; P265 TR1; P195 TR2; P235 TR2; P265 TR2;		
5. Submerged arc welded non-alloy and alloy steel tubes with specified elevated temperature properties	EN 10217-5	P235 GH TC1; P265 GH TC1; P235 GH TC2; P265 GH TC2;		

ArcelorMittal Tubular Products Galati - Capabilities (2)



LSAW Product	Norm	Grade	Diameter	Wall thickness
6. Cold formed welded hollow sections of non –alloy and fine grain steels	EN 10219-1	S235 JRH; S275 JOH; S275 J2H; S355 JOH; S355 J2H;	20"(508 mm) ÷ 56"(1422 mm)	0.250" (6.35 mm) ÷ 0.874" (22.2 mm)
7. Welded tubes of non alloy steels with special quality requirements	DIN 1626	ST.37.0; ST.44.0; ST.52.0		
8. Electrically welded straight seam steel pipes	GOST 10706	St 3sp		
9. Electric-Fusion Steel Pipe (Arc)-Welded	ASTM A 134	A; B; C		
10. Electric-Fusion-Welded Steel Pipe for Atmospheric and Lower Temperatures	ASTM A 671	CB 60 (class 10 ÷ 13); CC 60(class 10 ÷ 13); CC65(class 10 ÷ 13)		
11. Electric-Fusion-Welded Steel Pipe for High-Pressure Service at Moderate Temperatures	ASTM A 672	A 45; A 50; B 60 (class 10 ÷ 13); C 55 (class 10 ÷ 13); C 60 (class 10 ÷ 13); C 65 (class 10 ÷ 13)		
Protection	Temporary protection on outside with water based lacquer and bevel ends protection with metallic rings			

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